MOL Hydro HME 68 premium hydraulic oil



MOL Hydro HME 68 is a premium quality hydraulic fluid, containing a zinc based additive for reducing wear. It is composed of mineral base oils of carefully selected quality, exhibits excellent performance in a wide range of industrial and mobile hydraulic equipment exposed to heavy loads. It ensures outstanding wear resistance. In the standard vane pump test (Vickers V104C), the wear is 85 % lower than specified limit. Due to its high performance additive system it has an excellent wear reducing performance, close to that of gear oils (FZG 12, DIN 51354- Part 2). It has an outstanding thermal and hydrolytic stability. Its TOST lifetime is more than twice that required in the DIN 51524-Part 2 standard. Bosch Rexroth 90235 and Parker Denison HF-0 OEM approvals, which represent the highest requirements, prove the product's excellent wear protection for both reciprocating and vane pumps

Application

	 Hydraulic systems operating at high pressures and under heavy operating conditions Industrial equipment operating at low temperatures (pumps, servo systems) Circulation systems Hydraulic systems of machine-tools Hydraulic systems of machines used in the plastics industry Turbo-, screw and vane compressors
	Hydraulic systems of earthmoving and forestry machines
Features and benefits	
Excellent wear protection	Reliable operation, even in equipment exposed to heavy loads at high pressures Anti-wear performance close to that of gear oils (FZG 12) Improved operational safety and high level of availibility
Excellent thermal and hydrolitic stability	Extremely low sludge formation Increased oil drain interval Reliable operation, so reduced operational costs
Excellent filterability	No deterioration of filterability, even in the presence of moisture Calculably low filter usage even with 2-3 micron pore size filter cartridges Reduced maintenance costs and environmental impact
Rapid air release	Reduced risk of cavitation Outgoing air does not cause increased foaming Reliable operation, giving longer equipment lifetime
Excellent corrosion protection	Effective protection of steel and non-ferrous metal parts even in the presence of water

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Features and benefits (continue)

Excellent water separation

Water is rapidly separated from the oil and can be drained from the system

The formation of harmful deposits and filter plugging can be avoided Abnormal corrosion and wear of equipment can be prevented Increased operational safety of equipment

Specifications and approvals



Viscosity grade: ISO VG 68 Danieli 0.597667.D Bosch Rexroth Fluid Rating List RDE 90245 Parker Denison HF-0 Parker Denison HF-1/HF-2 ISO 11158 HM ISO-L-HM DIN 51524-2 (HLP) **DIN 51506 VDL** Eaton (Vickers) I-286-S Eaton (Vickers) M-2950-S General Motors LS2 LH-06-1-00 AIST (US Steel) 127 AIST (US Steel) 126 AFNOR NF-E-48603 (HM) Cincinnati Lamb P-69 (Fives Cincinnati)

Properties

Properties	Typical values
Density at 15°C [g/cm3]	0,882
Kinematic viscosity at 40°C [mm2/s]	68,5
Kinematic viscosity at 100 °C [mm2/s]	8,6
Viscosity index	96
Pour point [°C]	-27
Flash point (Cleveland) [°C]	235

The characteristics in table are typical values of the product and do not constitute a specification.

Storage and handling instructions

Store in the original container in dry, properly ventilated area. Keep away from direct flame and other sources of ignition.

Protect from direct sunlight.

During transport, storage and use of the product follow the work safety instructions and environmental regulations relating to mineral oil products.

For further details please read the Material Safety Data Sheet of the product.

In the original container under the recommended storage conditions: 48 months

Recommended storage temperature: max. 40°C

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Ordering information

Custom Tariff Number 27101983

SAP code and packaging:

13100473	MOL Hydro HME 68 X4L
13100474	MOL Hydro HME 68 50KG
13100475	MOL Hydro HME 68 180KG
13100472	MOL Hydro HME 68 860KG
13100471	MOL Hydro HME 68

Order booking:

Please contact your local distributor or sales partner for ordering details.

Manufactured and distributed by MOL-LUB Ltd. E-mail: lubricants@mol.hu Web: mollubricants.com Technical service: H-1117 Budapest, Neumann János u. 1/E. Tel: + 36 (1) 464-02-36 E-mail: lubtechdesk@mol.hu Latest revision: 2021.11.29 10:26 4 I plastic can 60 I steel drum 216.5 I steel drum IBC (for order only) Road tank car (for order only)